

For Unmatched Quality Performance

Highly Reliable, Durable & Efficient





SCREW AIR COMPRESSOR

TOYO - For Every Compressed Air Requirement



High Quality Genuine Spare Parts

All high quality and durable spare parts are designed. manufactured and tested to meet with the most stringent international standards.



State of the Art Compressor Airend

Optimal energy efficiency and outstanding reliability is achieved from patented design third generation non symmetric robust rotors, superior bearings and oil seal that help the compressor airend to operate with good dynamic balance, low vibration, low rotation speed and low noise level.



High Efficiency Aftercooler

The enlarged high efficiency oil and air combination aircooled aftercooler is specifically designed for South East Asia climate to assure all components work perfectly even under high ambient temperature and humidity summer season. All design data are referenced at 46'C ambient temperature.



Intelligent Electric Control Panel

The control and regulation system elaborates the pressure signals received by the sensor included inside converting them into signals that modify the free air capacity

With a correct programming it is assred a stable flow of compressed air to match the variable demand with a minimum pressure variation.

"TSCR" is capable of :

- To keep under control of all parameters included in the unit
- To modify the programmed conditions as required (within the preset limits)
- To determine maintenance requirements
- To program the stop and start of unit in accordance to the requirements

There are the electronic panel it self luminous displays to visualize the following :

- One display to indicate the operation pressure
- One display to indicate the operation temperature
- alarm messages
- state messages
- maintenance messages
- There is also visible :
 - start pushbutton
 - delayed stop pushbutton
 - emergency stop pushbutton

It is also included a programming button that allows to the user to modify the operating parameters of the compressor itself (within the pre-set limits) to adapt them to the eventual specific requirements.



Energy Saving Electric Motor

The special modified electric motor can achieve high efficiency of 95.2% that brings an unprecedented level of energy saving.



Modern Concept Suction Control System

Modern concept suction valve with automatic elosure to prevent any oil escape. The control unit can automatically adjust from 60-100% according to the system air demand to effectively minimize operating cost.

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Easy Maintenance

₹₩ **Energy Efficient**



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Compact Design

Low Cost

Silent Work

More Free Air Deliver (FAD)

Excellence in Integrated air dryer

- Foot print required is less as compressor and dryer mounted on the air tank.
- Huge money and time saved by avoiding site plumbing and electrical.
- Compressor and dryer arc independent hence dryer maintenance is possible without stopping the compressor. Therefor no production losses.
- Single transport cost.
- Plug and use on arrival of the compressor.

Cost saving contributors





Micro Computer Control System

Intelligent micro computer control system. The LED can show persent temperature, working pressure, accumulative working time, malfunction, etc.

High Efficiency Motor

le3 electric motor features grade - F insulation and IP54 protection.



Magnetic Motor

Permanent magnetic motor and compressor are designed with the one shaft and by 100% transmission efficiency. Compared to normal motor the permanent magnet synchronizing.

Energy Saving In- Built Toyo Variable Frequency Drive (VFD)⁺

Matches compressor output with demand by varying motor speed. the power consumption reduces in line with the reduction in demand. This helps in eliminating the frequent load - unload cycle there by providing saving in energy. *available on selected models only







Quite operation

high efficiency cooling fan provides sound level low of the machine.

Spin On Three Stages Separator Air/oil

oil filters and air oil separator - user friendly from servicing point of view. the separator will remove oil panicles from the air down to a ratio of 1-2 parts per million.







Advanced Screw Air End

advance rotary screw technology, equipped with high efficiency rotary screw air end powered by efficient electric motor.

Energy Efficient combination cooler

energy efficient combination cooler provide sustainable and efficient operation in high temperature high humilfity environments.





Oil Filter

the screw spin on oil filter make servicing convenient. the filter eliminates oil impurities and other particles produced by wear and tear..

Screw Compressor Fixed Speed (Direct Drive)

TSCR DD series are built for continuous duty in very hard conditions of use. The Design of the machine have been focussed not only on power consumption, but also on maintenance and operational costs and installation ease.

The drive between the air and electric motor is carried out by means of gear loss direct coupling connection. One to one direct drive by maintenance free coupling reduces number of components needed in gear drive, increasing reliability and service life through elimination of wear & transmission loses. Low speed 2950 RPM larger air ends are more efficient than high speed air ends. A dedicated air end for any machine at any pressure in order to grant maximum performance in the complete range.



BM = BASE MOUNTED, VFD = VARIBLE FREQUENCY DRIVE COMPRESSOR CFD = TANK MOUNTED WITH DRYER & FILTERS (PRE & CARBON) VD = V.BELT DRIVEN, DD = DIRECT DRIVEN, 7 Kg/cm2 = 100 PSI = 7 bar = 0.7mpa, 35.3 CFM = 1m3/min = 1050 LPM 1 Gallons = 3.785 liters, 1 HP = 0.75 KW

* specifications are subject to change without notification

Motor **Max Working** Free Air Tank **Dimension (mm)** Noise Sr Model Weight Pressure in Deliver Power Capacity dB(A) (KGs) No. No. kg/cm² (CFM) L W Н KW in (LTRS) HP 300/500 1 TSCR 10 DD 10 7.5 8 - 10 - 13 45 - 38.8 - 36 400 760 850 1150 2 66 ± 3 TSCR 15 DD 15 11 8 - 10 - 13 63 - 54 - 50 500 420 760 850 1150 3 TSCR 20 DD 20 15 8 - 10 - 13 88 - 76 - 71 500 450 1210 860 1280 4 TSCR 25 DD 18.5 8 - 10 - 13 125 - 108 - 100 500 1210 25 500/1000 860 1280 5 TSCR 30 DD 30 25 8 - 10 - 13 135 - 117 - 108 72 ± 5 500/1000 750 1510 960 1650 6 TSCR 40 DD 40 30 8 - 10 - 13 205 - 177 - 164 1000 950 1510 990 1250 TSCR 50 DD 7 50 37.5 8 - 10 - 13 254 - 220 - 203 1000 1450 1850 1250 1650 TSCR 60 DD 45 8 - 10 - 13 268 - 232 - 215 1000/2000 1750 2100 1200 8 60 1600 9 TSCR 75 DD 75 55 8 - 10 - 13 339 - 293 - 271 1000/2000 1980 2100 1300 1600 82 ± 5 10 TSCR 100 DD 100 75 8 - 10 - 13 450 - 389 - 360 2000 2500 2420 1450 1750 11 TSCR 125 DD 125 90 8 - 10 - 13 565 - 488 - 492 2000 2700 2490 1400 1950 12 TSCR 150 DD 150 100 8 - 10 - 13 698 - 582 - 539 2000 3600 2920 1800 1850

Technical Specification

* The Dimensions & Weight Can vary as per company offering & product improvement

* The company on product improvement and reserves the right of design improvement parameters are subject to change without prior notice

Tank Mounted Screw Compressor Technical Specification

Sr No.	Model No.	Motor Power		Max Working Pressure in	Free Air Deliver	Noise	Tank Capacity	Weight	Dimension(mm)		
		HP	KW	kg/cm²	(CFM)	dB(A)	in (LTRS)	(KGs)	L	W	Н
1	TSCR 03 VD	3	2	8 - 10 - 13	12 - 10.3 - 9.6	60 ± 5	220	225	1220	650	950
2	TSCR 05 VD	5	3.7	8 - 10 - 13	21 - 18.14 - 16.8		220	250	1220	650	950
3	TSCR 07 VD	7.5	5.5	8 - 10 - 13	25 - 21.6 - 20		220	270	650	800	1050
4	TSCR 10 VD	10	7.5	8 - 10 - 13	45 - 38.8 - 36	66 ± 3	200	400	760	850	1150
5	TSCR 15 VD	15	11	8 - 10 - 13	63 - 54 - 50		500	420	760	850	1150
6	TSCR 20 VD	20	15	8 - 10 - 13	88 - 76 - 71		500	450	1210	860	1280

Features

- 2 Years Warranty for screw Airend.
- Provides Zero transmission losses with low RPM Screw Element
- All Parts are designed with universal design code/standard
- No Hose Pipe or rubber parts in system which ensures peak reliability & low down time
- Oil cooler is designed for use ambient temp which is suitable for indian climate circumstances



 TM = TANK MOUNTED, VSD = VARIBLE SPEED DRIVE COMPRESSOR CFD = TANK MOUNTED WITH DRYER & FILTERS (PRE & CARBON)
VD = V BELT DRIVEN, DD = DIRECT DRIVEN, PM = PERMANENT DRIVEN COMPRESSOR, 7 Kg/cm2 = 100 PSI = 7 bar = 0.7mpa, 35.3 CFM = 1m3/min = 1050 LPM 1 Gallons = 3.785 liters, 1 HP = 0.75 KW

* specifications are subject to change without notification



General Arrangement

Energy Saving VFD^{*}Screw Air Compressor



The TOYO TSCR VFD⁺ Variable Frequency Drive Series is designed as a total concept, rather than by adding a frequency converter to an existing machine, it is tightly integrated and mechanically tested and has low vibration at high performance.

Main benefits are a highly stable air net pressure, low starting currents, a total absence of peaks and a high power factor.

By varying the speed of the drive motor, the TOYO Variable Frequency Drive VFD⁺Series compressor output closely follows the air demand by covering a wide range, without load-unload switching. The result is a constant pressure, without fluctuations, which greatly benefits to your overall process stability.

Furthermore, a grate energy saving between 20% and 35% is achieved during partial load. The reduction in energy cost a typical life cycle might even surpass the initial investment cost of the screw compressor. In other words, the saving realized by VFD⁺ can pay for the entire machine.

Toyo screw compressor is designed after many experiences for years in compressor market. The main purpose while designing Toyo Air compressor was " easy maintenance" which means that compressor will enable everyone to reach each component easily Our design with full of engineering advantages allows lower prices and higher performances According to the operating principle of Rotary screw compressor, they need periodic maintenance to carry on its performance for years.



Refrigeration Air Dryer

Principle Of Operation

Warm compressed air enters the Air / Air Heat Exchanger where it is precooled by outgoing cold dry air The precooled air enters the Air to Freon Heat Exchanger where it is cooled down to + 30C. At this temperature, water condenses into liquid droplets, which are removed from the air stream by a very efficient Demister and automatically discharged by a Automatic Drain Valve. The Cold dry compressed air passes back through the secondary side of the Air Heat Exchanger where it is reheated by the incoming warm air.



Sr No.	Model No.	Pov Consu in I	wer mption KW	Max Working Pressure in Kg/cm ²	Flow (sCFM)	END Connection	
1	DED 20	0.22	1070	16	20	1" BCD	
1	RED 20	0.32	-	10	20	I BSP	
2	RED 35	0.32	-	16	35	1" BSP	
3	RED 45	0.34	-	16	45	1" BSP	
4	RED 50	0.36	-	16	50	1" BSP	
5	RED 60	0.36	-	16	60	1" BSP	
6	RED 75	0.36	-	16	75	1" BSP	
7	RED 80	0.85	-	16	80	1" BSP	
8	RED 100	0.85	-	16	100	1" BSP	
9	RED 130	0.85	-	16	130	1" BSP	
10	RED 150	1.02	-	16	150	11/2" BSP	
11	RED 200	2.08	2.34	16	200	11/2" BSP	
12	RED 250	2.08	2.34	16	250	11/2" BSP	
13	RED 300	2.40	2.40	14	300	2" BSP	
14	RED 400	2.50	2.30	14	400	2" BSP	
15	RED 500	2.50	2.30	14	500	2" BSP	

Refrigerated Air Dryer

Features

- Environment Friendly
- Power saving
- More reliability
- Low pressure drop
- Easy to installation
- Consistency dew point
- Reduced maintenance

Note :

*Compressors mounted on horizontal tank and dryer as option

*Due to continuous engineering improvements, the specifications are subject to change without prior notice *Product images displayed in this brochure are only representative and may not exactly match the actual product

TOYO Accessories



Moisture Separator

- capacity : 100 365 cfm
- working pressure : 16 bar g



In-Line Filters

- capacity : 19-1200 cfm
- working pressure : 7-60 bar
- filtration range : 1-0.003 microns

(Time controlled & zero loss)



Refrigeration Air Dryer

- capacity: 10 2000 cfm
- working pressure : 7-60 bar
- filtration range : +3C. PDP

capacity : 50- 2000 cfm

Auto Drain Valves

- working pressure : 16 bar
- media : condensate

Desiccant air dryer

- capacity 10 45 cfm
- working pressure : 16 bar g



Air Receiver

- •capacity: 250 10000 cfm
- •working pressure : 7-12.5 bar
- code of construction : ASME
- sec. VIII Div. I or IS 2825





compressed air systems



An Iso 9001 : 2015 Company



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